Instructions

(Translation of the original operating instructions | US - Englisch, Rev. 1.5 - 10/2026)

US 120V

CAR PAINT MIXER

ROTOGEN 2

Art.nb. 34459 (120V US)

Store the operating instructions readily available at the machine.

Collomix

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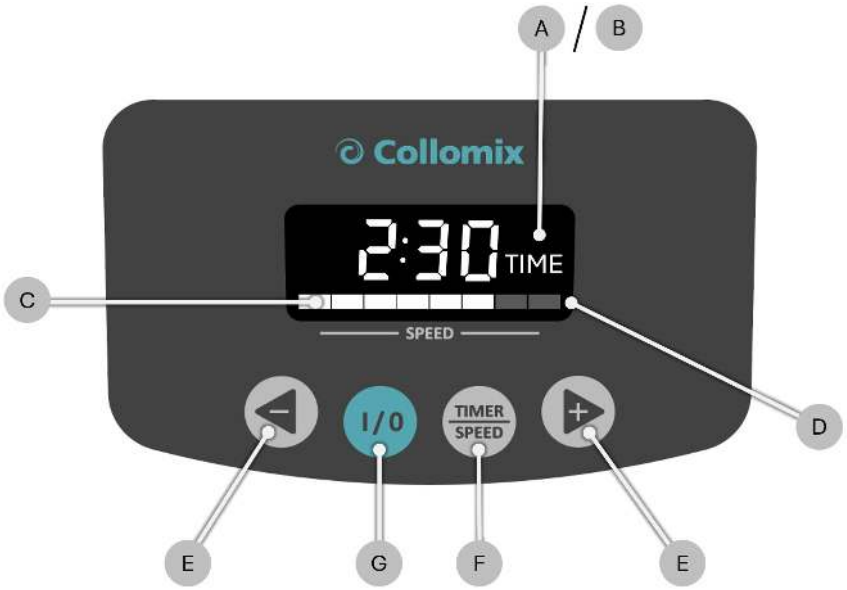
Overview of the machine elements

Structure:

1 Control elements
2 Holding element
3 Guard
4 Housing

Control and display elements:



A Display | Time
B Display | Speed
C Speed level
D Bar display
E +/- Button
F TIMER/SPEED Button
G Starting the mixing cycle/ Interrupting the mixing cycle

Technical data

Mains connection:	120 V / 60 Hz
Power rating:	60 VA
Speed levels:	250 rpm | 290 rpm | 320 rpm | 340 rpm
Mixing capacity:	1.7 until 33.8 fl. oz. (2.2 lbs) | *(Optional until 4.4 lbs with #72851 – see page 13)*
Noise level:	73 dB (A)
Machine weight:	30.2 lbs
Dimensions:	17.32 x 14.17 x 11.81 in
Ambient temperature:	+ 41°F until + 104°F

EU Declaration of Conformity

We declare herewith that this product conforms with the following standards and standard-setting documents: EN 60204-1:2018, EN ISO 12100:2010, EN ISO 13849-1:2015, EN IEC 63000:2018; EN 61000-3-3:2013 + A1:2019, EN 61000-6-3:2007 + A1:2011, EN IEC 61000-3-2:2019, EN IEC 61000-6-2:2019

in accordance with directives: 2014/30/EU; 2011/65/EU; 2006/42/EC (< 20.01.2027) | (EU) 2023/1230 (≥ 20.01.2027)
Conformity assessment procedure VI | Modul A

Gaimersheim, 08.05.2026
Alexander Essing, Managing Director

Technical documentation to be requested from:
Collomix GmbH
Technical Development Department
Daimlerstraße 9, 85080 Gaimersheim
Germany

CE

This declaration of conformity will lose its validity if any changes or modifications are made to the ROTOGEN 2 without the manufacturer's approval.

Scope of delivery

Mixer **ROTOGEN 2**, incl. 1 **holding element # 72850 (turquoise)** for containers up to 2.2 lbs.

About this document

These instructions use symbols and labels that help you find information quickly. Read the respective explanations in the following section. Read the safety and warning information in these instructions particularly thoroughly. You can find the safety information starting from page 5. Refer to the chapter introductions and passages leading up to instructions for warnings.

The copyright for images and texts remains with Collomix GmbH.

You must read the operating instructions prior to initial commissioning. Observe the safety information. Keep for future use. This documentation is not monitored by a change service.

All information, notes and instructions contained in these operating instructions were prepared with due regard to applicable regulations and state-of-the-art technology and on the basis of the knowledge and experience that we have gained over many years.

The notes and instructions on safety, the regulations relating to the prevention of accidents and the general safety regulations applicable to the area of application in the country of use must be observed.

Signs and symbols

Warnings

The following symbols and signal words are used in this documentation.

Symbol	Meaning
DANGER	If this signal word is used, death or serious injuries will occur if the respective precautionary measures are not observed.
WARNING	If this signal word is used, death or serious injuries may occur if the respective precautionary measures are not observed.
CAUTION	If this signal word is used, minor injuries may occur if the respective precautionary measures are not observed.
ATTENTION	If this signal word is used, malfunctions or material damage may occur if the respective precautionary measures are not observed.
NOTICE	If this signal word is used, operating tips or cross-references will follow.

Structure of warnings

DANGER

The first line describes the type and source of the danger

- The second line describes the consequences if no danger prevention measures are taken.

⇒ The last line describes danger prevention measures.

WARNING

Risk of injuries due to non-observance of the safety symbols

- Non-observance of the warnings on the device and in the operating instructions can lead to injuries and further dangers.

⇒ Observe the warnings on the device and in the operating instructions.

Nachfolgende spezielle Sicherheitssymbole werden an entsprechenden Textstellen in dieser Betriebsanleitung verwendet:

Mandatory action symbols			
Symbol	Explanation	Symbol	Explanation
	Observe information.		**Pull out plug:** after use, before opening and especially before cleaning, maintenance and repair work.
	Read and follow the instructions for use.		

Warning signs			
Symbol	Explanation	Symbol	Explanation
	Generic warning.		Warning of dangerous electrical voltage.
	Warning of rotating machine parts.		Machine has **no** EX-protection.

Prohibition signs			
Symbol	Explanation	Symbol	Explanation
	Protect against weather and wetness. **Do not** clean with water jets, high-pressure cleaners or aggressive liquids.		Only set up and operate the machine on a firm, stable and even surface.

For your safety

The car paint mixer **ROTOGEN 2** has been developed, produced and inspected in adherence to the essential safety requirements. However, residual risks nevertheless remain.

- For this reason, read the operating instructions prior to operating the machine.
- Store the operating instructions readily available at the machine.
- Pass on the operating instructions to any subsequent owners.
- Despite all precautions taken, non-obvious residual risks may exist. Residual risks can be reduced by observing the safety information, the intended use and the operating instructions as a whole.

CALIFORNIA PROP. 65 WARNING

CALIFORNIA PROPOSITION 65 WARNING

⚠ WARNING

CANCER AND REPRODUCTIVE HARM
WWW.P65WARNINGS.CA.GOV

Grinding/cutting/drilling and other construction activities with power tools contains chemicals know to the State of California to cause cancer, birth defects and other reproductive harm. Some examples of these chemicals are:

- **Lead from lead-based paints**
- **Crystalline silicia from bricks**
- **Cement and other masonry products**
- **Arsenic and chromium from chemically treated lumber**
- **Softener from rubber materials**

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: ALWAYS work in a well-ventilated area, and work with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles, or use an appropriate dust extraction system with micro part filter linked to the machine, to filter out microscopic particles.

⚠ WARNING	**SILICOSIS WARNING**
	Grinding/cutting/drilling of masonry, concrete, metal and other materials with silica in their composition may give off dust or mists containing crystalline silicia. Silicia is a basic component of sand, quartz, brick clay, granite and numerous other minerals and rocks. Repeated and/or substanial inhalation of airborne crystalline silicia can cause serious or fatal respiratory diseases, including silicosis. In addition, California and some other authorities have listed respirable crystalline silicia as a substance known to cause cancer. When cutting such materials, always follow the respiratory precautions mentioned above.
	RESPIRATORY HAZARDS Grinding/cutting/drilling of masonary, concrete, metal and other materials can generate dust, mists and fumes containing chemicals known to cause serious or fatal injury or illness, such as respiratory disease, cancer, birth defects or other reproductive harm. If you are unfamiliar with the risks associated with the particular process and/or material being cut or the composition of the tool being used, review the material safety data sheet and/or consult your employer, the material manufacturer/supplier, governmental agencies such as OSHA and NIOSH and other sources on hazardous materials. California and some other authorities, for instance, have published lists of the substances known to cause cancer, reproductive toxicity, or other hermful effects. Control dust, mist and fumes at the source where possible. In this regard use good work practices and follow the recommendations of the manufacturers or suppliers, OSHA/NIOSH, and occupational and trade associations. Water should be used for dust suppression when wet cutting is feasible. When the hazards from inhalation of dust, mists and fumes cannot be eliminated, the operator and any bystanders should always wear a respirator approved by NIOSH/MSHA for the materials being used.

Safety information

Read and observe this information prior to using the device! Non-observance can result in direct consequences for your health and physical integrity , as well as for the health and physical integrity of third parties.

RCD 30mA

- The machine may only be used and maintained by persons familiar with the operating instructions and the applicable regulations regarding occupational safety and accident prevention.
- The machine may only be used in proper technical conditions as well as for the intended purpose and in a safety- and danger-conscious manner. In particular, damage that can impact the safety must be corrected immediately.
- Wear tight-fitting clothes and no jewellery during work. Wear a hairnet for long hair.
- Ensure that the device is standing stably – only operate on a firm, stable and even surface.
- Observe the electrical regulation at the usage location when setting up the device.
- Make sure that the voltage indicated on the rating plate matches the mains voltage.
- Always pull the mains plug during non-operation or maintenance.
- Do not disconnect the plug from the socket by pulling on the cord. Protect the cable against heat, oil and sharp edges.
- Always connect devices to an operating current of 30 mA or less via a residual current device (RCD).
- Keep the device away from rain and moisture. Water penetration into an electric device increases the risk of an electric shock.
- Do not operate the mixer in rooms with a flammable atmosphere. Explosion hazard!
- Only operate the machine with the mixing container installed.
- Do not touch any rotating machine parts.
- Wait until the mixer has come to a standstill. Manual braking can have a negative effect on the wear of the belt drive.
- Acute risk of accidents and injuries if the safety functions are disabled on purpose.
- Electrical operating equipment must be subjected to a regular inspection by an electrician.
- Only remove material samples with the device at a standstill.

Intended use

The ROTOGEN 2 model is a stationary mixer for mixing small quantities:

- of liquid materials, paints and colours (especially for car repairs)
- Additives (e.g. hardener, thinner)
- using mixing cup systems (e.g. PPS/RPS), which are coupled directly to spray guns.

The ROTOGEN 2 must not be operated in any way other than described in this manual. In particular, the following are not permitted:

- Operation in any areas where there is a potentially explosive atmosphere.
- Operation with defective of missing parts.
- To bridge, deactivate or remove any safety devices.
- The use of non-original replacement parts.
- Running the machine for too long, which can potentially lead to damage to the mixing container.
- The use of unsuitable mixing containers and/or unsuitable holding elements.

Observe not only the information provided by the lacquer manufacturer about the mixing formulas and about the processing of the lacquers and paints but also the safety data sheets!

Use only suitable mixing containers!

The sealed container (e. g. mixing paint cans and mixing cups) is inserted into a suitable holding element or adapter of the ROTOGEN 2 and then homogenised by means of a movement rotating around two axes.

It is recommended to test the suitability and necessary mixing time of the material before starting work.

Any other or extended use of the machine is considered improper and therefore inappropriate. In this case, safety and its protection may be compromised. Collomix GmbH is not liable for any resulting damage. Intended use also includes:

- Observe all instructions in the operating instructions.
- Observe all safety instructions.
- Compliance with inspection and maintenance work.

The user is liable for damage caused by improper use.

Collomix accepts no liability for errors in these operating instructions or for accidental or consequential damage in connection with the delivery, performance or use.

Statutory regulations

The statutory regulations, requirements and standards to be complied with revolve mainly around the following:

- The physical environment at the premises
- The materials to be processed
- Other potentially hazardous influences (for example, dust exposure, etc.)

Foreseeable misuse

Reasonably foreseeable misuse that could result in danger for the user, third parties or the machine includes:

- Use of the machine and its accessories contrary to the intended use.
- Operation in potentially explosive atmospheres *[exception model **ROTOGEN 2 Ex** for zone 2].*
- The use of unsuitable mixing containers and/or unsuitable holding elements.
- Operating the machine with a mixing container other than the one specified.
- Use of damaged containers or containers not suitable for the mixer.
- Mixing flammable or explosive substances - with the exception of paints in securely sealed containers.
- Mixing of electrically conducting substances.
- Mixing of chemically aggressive substances and corrosive liquids.
- Mixing of food items.
- Operation of the machine outside of the physical usage limits described in chapter “Intended use”.
- Operation of the machine without the intended mixing bucket or with an unsuitable container.
- Bucket overfilling.
- Use of water jets or high-pressure cleaners for cleaning.
- Changes to the mixer as well as add-ons or retrofits without previous agreement with Collomix GmbH.
- Operation of the machine contrary to the provisions of the operating instructions with respect to safety information, installation, operation, maintenance, setup and malfunctions.
- Bypassing or disabling of safety and protection devices of the machine.
- Operation of the machine in the case/with obvious malfunctions.
- Operation with defective or missing parts.
- The use of non-original spare parts.
- Too long mixing time, which can damage the mixing container.
- Repair, cleaning and maintenance work without disconnecting the mixer from the power supply.

Qualifications of operating personnel

These Operating Instructions are directed toward operators and personnel with the following areas of competency:

Working area	**Expertise**
Installation and Commissioning	Specialised staff
Operation and Cleaning	Instructed staff
Service and Repair	Specialised staff

Instructed staff: A person, who was instructed by an expert in the responsibilities he or she has been assigned and any possible hazards in case of improper behaviour and a person, who was trained in the necessary protective devices and protective actions, if needed.

Specialised staff: Persons who can evaluate the work assigned to them and recognize possible dangers on the basis of their specialised training, knowledge, experience, and familiarity with the relevant norms.

Mode of operation

The ROTOGEN 2 consists of a fixed housing (base), which is to be positioned on a stable surface, such as a work table. The ROTOGEN Base 2 substructure or a wall bracket can be purchased and used as an option.

The upper part consists of a rotating mixing arm, which is located under a rotating cover (guard). When the machine is at a standstill, the holding element is inserted into the opening of the guard on the mixing arm.

The desired container can then be inserted directly into the holder insert. If required, a suitable adapter (foam) must also be used. Alternatively, the cup can be filled with the desired container (incl. possible adapter) beforehand.

Four speed levels can be selected via the display and the desired mixing time can also be set. After pressing the start button, the machine carries out the mixing process automatically until the set mixing time is reached.

Once the mixing process is complete, either just the container or the holding element can be removed from the machine manually.

Also observe the material manufacturer's instructions and check the mixing quality using a test mixture. Always make sure that the container is firmly seated in the holding element.

Transport information

DANGER

Danger of death due to dangerous electrical voltage

- Moisture ingress into the machine can lead to faulty electrical parts and thus to a danger of injuries (electric shock)!

⇒ Protect the machine against the weather and wetness during transport, storage and operation.

The device is supplied ready-to-use in cardboard packaging.

The weight of the machine when empty is 30.2 lbs.

The mixer can be carried by one person and positioned on a level and stable surface. An aid (e.g. transport trolley) is recommended for longer ways; the machine must always be adequately secured. Unsecured loads can lead to serious personal injury and damage to property.

The machine must be protected against the weather and wetness during transport, storage and operation.

Commissioning

DANGER

Danger of death due to dangerous electrical voltage

- Parts in a faulty condition that have become live can cause injuries if touched!

⇒ The supply socket must possess an RCD circuit breaker.

RCD 30mA

WARNING

Danger due to movement (tipping over) of the machine

- Injuries due to tipping over or movement of the machine.

⇒ Only set up and operate the machine on a firm, stable and even surface.

⇒ Screw the machine in place if required *(Accessories: Stand column "base" or wall bracket)*

Unpacking

Please check the ROTOGEN 2 immediately after unpacking for any visible signs of external damage. Should you discover any damage, please advise the forwarding agent and contact your dealer without delay.

We would also recommend that you record any damage with a digital camera.

Keep the packaging material just in case you need it for further delivery purposes in future, for example if any repairs are needed.

Setting up

Place the ROTOGEN 2 on a firm, level and vibration-free surface. For an optimum working height and low-vibration operation, we recommend installation and mounting on the optionally available base (ROTOGEN Base 2) or a wall bracket.

Ensure that the operating temperature range is between +5°C and +40°C (ideally 20°C) and ensure that the machine is not exposed to direct sunlight or excessive temperature fluctuations which might cause it to heat up beyond permissible levels.

The machine and the mains cable must always be checked for damage before commissioning.

Mains power connection

Check whether the voltage specified on the rating plate matches the mains voltage. Connect the mains power cable from the ROTOGEN 2 to a socket outlet with earthing contact which has a 10A fuse. **This socket must possess a residual current device (RCD).** Place the mains cable in a way to prevent from stumbling or snagging.

Trail run

To check that the machine is in good working order, you must carry out a trial run with a **mixing container** when you are starting up the ROTOGEN 2 for the first time or after carrying out maintenance work or repairs.

Holding elements | Accessories

The ROTOGEN 2 is equipped with interchangeable holding elements and adapters for enabling toner pots, mixing cups and other containers from different manufacturers to be used for mixing. The mixer comes with the **# 72850 (turquoise)** holding element as standard. The Holding element **# 72851 (black)** is optionally available for higher container weights.

Art. nb.		Description	Container weight		
	72850	Holding element „**turquoise**“	**0 lbs**	**until**	**2.2 lbs**
	72851	Holding element „**black**“	**2.2 lbs**	**until**	**4.4 lbs**

Make sure that you always use the right element/adapter for the respective mixing cup system. The use of an unsuitable holding element may lead to damage to the machine and/or incomplete homogenization!

Holding element and adapter for 3M™ PPS		
PPS – 700 ml PPS – 900 ml	**# 72850** *	+ **# 62997**
PPS – 200 ml	**# 72850** *	+ **# 72231**

Holding element and adapter for SATA® RPS		
RPS – 600 ml RPS – 900 ml	**# 72850** *	+ **# 62996**
RPS – SATA Mini 300 ml	**# 72850** *	+ **# 72238**

*For up to **70% filling of the container (normal case).**
For higher filling quantities, use 72851 holding element “black” for more than 1 kg container weight.

Holding element for mixing toner pots (Glasurit, DuPont, Spies Hecker, Standox, among others)			
	Container weight		
	until 1 kg	1 - 2 kg	
Toner pot **0.5 l** metal/plastic Ø110mm ±1,5mm Toner pot **1.0 l** metal/plastic Ø110mm ±1,5mm	**# 72850**	**# 72851**	
Plastic bottle 0.125 ml (Glasurit/R-M)	**# 72850**		**# 72229**
Laboratory cup 300 ml + 3M PPS Midi	**# 72850**		**# 72230**

Pull out the holding element you wish to replace from the quick-change mount. Insert the new holding element in the quick-change mount, turn it until you feel it latch in and then press until it is fully locked in place.

Additional accessories:

72481 ROTOGEN BASE 2 (1)
72853 Wall bracket ROTOGEN 2 (2)

Operation

DANGER

Danger of injury from damaged or defective machine parts

- Defective parts can lead to malfunctioning and injuries.

⇒ Have damaged machine parts replaced immediately with original replacement parts by suitable skilled personnel!

CAUTION

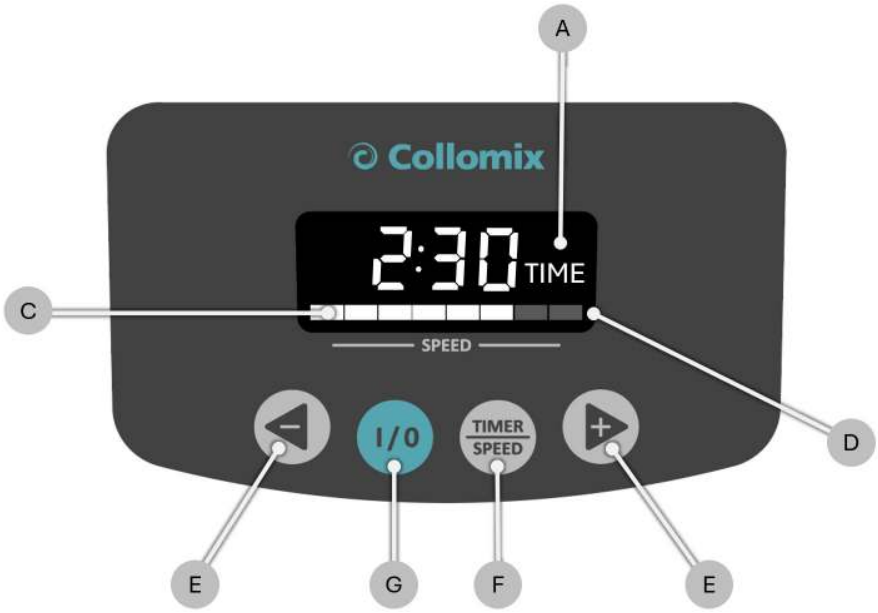
Risk of injury from rotating machine parts

- Rotating machine parts can cause injuries if touched!

⇒ Do not reach into the rotating parts of the appliance during the mixing process!

⇒ Wear tight-fitting clothing, no jewellery and a hairnet if you have long hair.

Check the function of all safety-relevant components of the ROTOGEN 2 before starting work. Defective or damaged parts must be replaced by an authorised service partner before starting work.



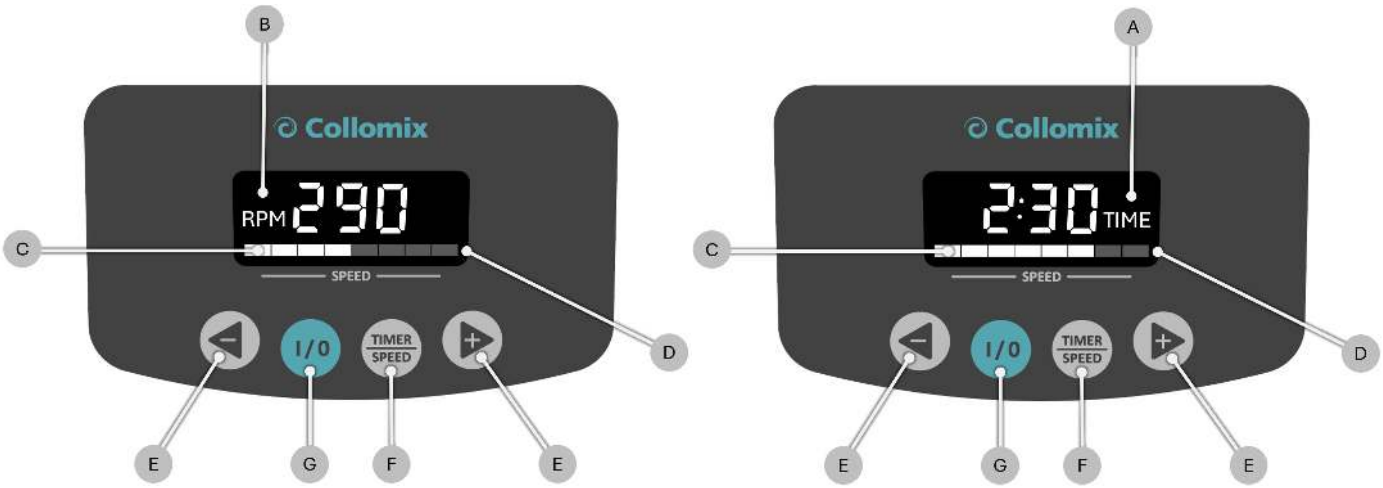
Switching the ROTOGEN 2 on and off

After the ROTOGEN 2 has been connected to the mains voltage, the ***display (A)*** shows the last mixing time selected. The ***set speed (C)*** can be recognised at the bottom edge via the ***bar display (D).***

After 10 minutes, the ROTOGEN 2 automatically switches to standby mode and the display is switched off.
To switch the ROTOGEN 2 to operating mode, ***press any button.***

Selecting the mixing time

The mixing time can be set in steps of 10 seconds using the ***+/- buttons (E).***
In the range from 10 min, the mixing time is increased in 1 min increments, up to a maximum mixing time of 60 min.
The ***TIMER/SPEED button (F)*** can be used to switch between the mixing time and speed display.



Selecting the mixing speed

You can switch to the ***speed display (B)*** by briefly pressing the ***TIMER / SPEED button (F).***
The speed can be set in four stages using the ***+/- buttons (E).***
The set ***speed (C)*** can be recognised at the bottom edge via the ***bar display (D).***
Press the ***TIMER/SPEED button (F)*** to return to the mixing time display.

„foaming“ materials		*Standard*	*„difficult-to-mix“ materials*
Speed level 1	Speed level 2	Speed level 3	Speed level 4
250 rpm	**290 rpm**	**320 rpm**	**340 rpm**

If the imbalance is too great, you can switch to a slower speed.
A slower mixing speed may require a longer mixing time.

Starting the mixing cycle

To start the mixing cycle, press the ***I/0 button (G)*** momentarily.
The remaining mixing time is shown in the ***display (A)*** during mixing.
After the mixing time has elapsed, the mixing speed is reduced until the machine comes to a complete stop.
The container can be removed.
The next mix can be started with the last mixing time and speed used.

Stopping the mixing cycle prematurely

The mixing process can be stopped prematurely at any time by briefly pressing the ***I/0 button (G)***.
The mixing unit slows down quickly and the mixing process ends.
“**Sto**” is shown on the ***display (A)*** until the ROTOGEN 2 has come to a complete standstill.
If “**rdy**” appears in the ***display (A)***, the mix is complete.
The next mixing cycle can then be started with the homogenization time and speed which was used last.

Troubleshooting

Using the trouble-shooting tables listed in this chapter, you can check whether you are able to correct the errors yourself or whether you need to call the customer service department:

Status of the machine	Cause + *measures:*
• The mixing time in the display is running • No rotation of the mixing unit • Container is not mixed • A whirring noise can be heard	The mixing motor has been forced out of cycle because of imbalance or overloading. ⇨ Check whether the maximum permissible load of 2.0 kg was exceeded ⇨ Check whether the right holding element for the mixing container was used ⇨ Check whether the holding element is fully locked in place in the mount ⇨ *Select a slower mixing speed*
• Mixing results are not satisfactory • Rotation of the mixing unit • The Holding element does not rotate during mixing.	The drive belt is defective ⇨ *Check the drive belt and replace it if there are any abnormalities*
• Mixing results are not satisfactory • Holding element, including container, rotates during the mixing process	The mixing time and/or speed level is not set correctly ⇨ *Optimizations of the mixing time* ⇨ *Use of a faster/slower speed level*

Before calling the customer service department, please make a note of the serial number of the ROTOGEN 2

Service and maintenance

DANGER

Danger of death due to dangerous electrical voltage

- Moisture ingress into the machine can lead to faulty electrical parts and thus to a danger of injuries (electric shock)!

⇒ Never clean the machine using a hose or a high-pressure cleaner

WARNING

Danger due to unexpected movements of the machine

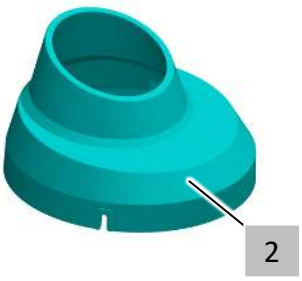
- Injuries due to an unexpected starting of the mixer during cleaning or maintenance

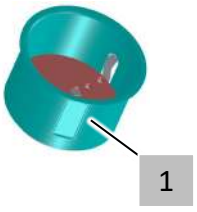
⇒ Before all maintenance and cleaning work, disconnect the mixer from the electricity supply by pulling out the mains plug

The mixer must always be disconnected from the power supply by pulling the mains plug prior to any maintenance and cleaning work.

- The machine does not contain any components requiring regular servicing.
- Remove all residual traces of lacquer immediately.
- Clean the machine immediately after use.
- Never clean with running water.
- Clean the foil on the front of the control panel with a damp cloth.

To make it easier to clean the compact mixer, the guard **(2)** can be removed. To do so, pull off the holding element **(1)** and undo the three fastening screws **(3)**.





Always fit the guard back in place immediately after completion of any such work.

Ensure that the guard and the holding element run freely.

Never use the machine without the guard attached!

Repair

DANGER

Danger of death due to dangerous electrical voltage

- Live parts can cause injuries if touched!

⇒ Never open coverings or safety devices of the machine.

⇒ Repairs must be carried out exclusively by trained skilled personnel.

⇒ After completion of a repair, the proper condition of all safety devices and electrical equipment must be checked and documented.

Have repairs on the electrical system only performed by expert personnel or Collomix Factory Service. In the event of faults or defects, please contact our sales and service partner.

Replace damaged machine parts immediately. Only use original Collomix accessories and spare parts.

Do not reconstruct, change or remove safety-relevant parts!

Additional add-ons may not impact safety and must be approved by the manufacturer.

Service address:

T&A Industrial
1180 Ashwaubenon St
Green Bay, WI 54304

Phone:	920-983-4480
Fax:	920-983-4490
Internet:	www.taindustrial.com
Email:	service@taindustrial.com

Disposal

The device, accessories and packaging should be disposed of in an environmentally friendly way. Do not dispose of in household waste.

Electric devices do not belong in the household waste. Non-functional equipment can be recycled at public collection centres for electrical waste.

Warranty

The manufacturer grants a 24 months warranty covering manufacturing and material defects for this device. Please enclose proof of purchase with a warranty claim.

Any warranty and liability claims are excluded in the case of personal injuries and/or material damage, if they are caused by one or several of the following causes:

- Unintended use of the machine
- Improper commissioning, operation and maintenance of the machine
- Damage due to excessive contamination and/or insufficient cleaning.
- Unauthorised structural changes of the machine
- Improperly performed repairs and/or use of third-party spare parts.

CALIFORNIA PROPOSITION 65 WARNING

WARNING

CANCER AND REPRODUCTIVE HARM
WWW.P65WARNINGS.CA.GOV

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